

## Quality Assurance

Quality Management Systems are an integral part of our business and the company quality philosophy and objectives are demonstrated and supported by approval and certification to ISO 9001:2000 by the UKAS accredited Lloyds Register Quality Assurance (LRQA). Approval certificate LRQ0955564.

Welding controls are in accordance with BS EN ISO 3834-2:2005 (Quality Assurance System for Welding Control).

The company scope of approval covers all aspects of our business, from the receipt of the initial customer enquiry, to the installation, commissioning and ongoing support of equipment supplied. This accreditation means that our customers can be confident that we are fully capable of designing, project managing, fabricating, machining, installing and commissioning products to their most stringent demands and specifications.

Mechanical Inspectors, Fabrication Inspectors and qualified Quality Engineers support the Quality Assurance System and ensure compliance with customer contractual requirements through the implementation of approved quality plans and adherence to British/European and American Standards.

In house and contract specific weld procedures are qualified by supporting Procedure Qualification Records and the Company ensures that welders' approvals are in accordance with EN 287 and EN 288 European Standards.

### Quality Control/Inspection

- In house inspection personnel and measuring equipment;
- Wenzel 3-Dimensional Inspection Layout Co-ordinate measuring machine (QCT software);
- Quality Plans incorporating Internal and Customer defined Inspection and Test requirements;
- Company Operating Procedures cover receiving, in-process and Final Inspection activities.

Accreditation to the Quality System applies throughout our manufacturing business and is supported by the adoption of a Total Quality Management philosophy and continuous improvement initiatives.

With the expertise of a highly skilled workforce, dedicated to producing a quality service for our customers, **we are totally committed to providing excellence in the quality of both product and customer support.**



**Mike Robotham**  
Director of Engineering and Contracts  
DavyMarkham Limited



Last updated: 20.04.2011

**DavyMarkham Limited**, Prince of Wales Road, Darnall, Sheffield S9 4EX, United Kingdom  
tel: +44 (0) 114 244 9971 fax: +44 (0) 114 244 9641 www.davymarkham.com Registration No 5949781



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## CERTIFICATE OF APPROVAL

This is to certify that the Quality Management System of:

**DavyMarkham Ltd  
Sheffield, South Yorkshire  
United Kingdom**

has been approved by Lloyd's Register Quality Assurance  
to the following Quality Management System Standards:

**ISO 9001:2008**

The Quality Management System is applicable to:

**Design, project management, manufacture, fabrication and installation (UK only) of general engineering and specialist projects involving mechanical, electrical and hydraulic equipment. Refurbishment of engineering equipment and supply of spares. Manufacture, supply and installation of rolling mill equipment.**

Approval  
Certificate No: LRQ 0955564

Original Approval: 5 April 1990

Current Certificate: 1 March 2011

Certificate Expiry: 28 February 2014

*E. T. Modcraft*  
Issued by: Lloyd's Register Quality Assurance Limited



This document is subject to the provision on the reverse  
71 Fenchurch Street, London EC3M 4BS United Kingdom. Registration number 1879370  
This approval is carried out in accordance with the LRQA assessment and certification procedures and monitored by LRQA.  
The use of the UKAS Accreditation Mark indicates Accreditation in respect of those activities covered by the Accreditation Certificate Number 001  
March 2011/13



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